Mechanical Pressure Measurement

Models-1011/66-2, 1012/66-2 & 1013/66-2

Used predominantly in marine and defence applications, these form the basis of the gauges manufactured to Defence Standard 66-2 / issue-4. (Capable of withstanding an accelaration/shock of 120g)

Their construction conforms in all respects to the requirements of BS 1780 & EN837.

Case

Aluminium Stove Enamelled Finish. Solid front between bourdon tube and dial. Safety Pattern with Blow-Out Back

Bezel

Brass or Aluminium (Stove Enamelled finish)

Socket Stainless Steel

Element
Bourdon Tube
Stainless Steel
Beryllium copper
Phosphor Bronze

Thread 1/4", 3/8", 1/2" NPT, BSP, BSPT (2.5" / 63mm 1/4" thread) (4" / 100mm & 6" /150mm 3/8" & 1/2" threads)

Movement
Stainless Steel Vibragauge®

Dial

White Aluminium (Black Printing)

Pointer
Black Aluminium

Window Clear Acrylic Plastic

Standard Size 63, 100, 150mm

Accuracy class
Class-1 to EN 837-1

Scale Range Vacuum to 1,000 bar (14,500 psi)

Ordering information
State:- Nato stock no (if known) or
Pressure gauge model /Nominal size /
Scale range / Size and location of connection /
Optional extras reqd.



Optional extras
Other pressure connections.
Monel to Nace MR-01-75,
Laminated Safety Glass (66-2 issue-3 only)
Further options: on request



We manufacture a wide range of instruments to customer's special requirements We shall be pleased to discuss and advise on your specifications.

Specifications and dimensions given in this leaflet represent the state of engineering at the time of printing. Engineering modifications may take place without prior notice.



Mechanical **Pressure Measurement**



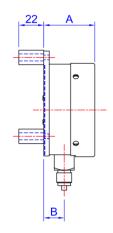
Models-1011/66-2, 1012/66-2 & 1013/66-2

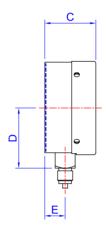
Surface Mounted Model - 1011 / 66-2 (* 22mm Spacers Supplied)

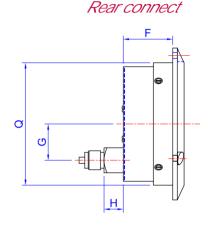
Direct Mounted (Standard) Model - 1012 / 66-2

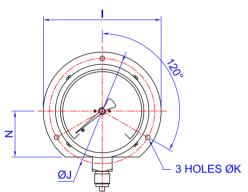
Flush Mounted **Screw Fixing** Model - 1013 / 66-2 (Black Painted Bezel)

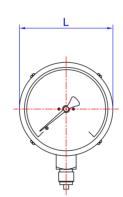
Bottom connect

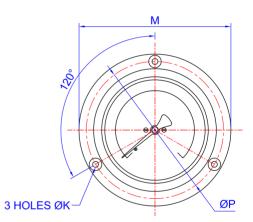












	Α	В	С	D	Е	F	G	Н	1	J	K	L	M	N	Р	Q
2.5 inch / 63mm	39	11	39	44	11	39	20	13	86	76	4.2	65	90	32	78	68
4 inch / 100mm	52	18	52	67	18	44	32	17	130	116	5.2	103	134	51	121	108
6 inch / 150mm	53	18	53	96	18	46	32	14	183	168	5.2	153	188	76	175	160

Gas and Steam in excess of 25 Bar pressure can represent danger if there is a rupture in the Bourdon Tube measuring this gas. To minimize the danger, gauges in this application should be Safety Pattern type, having solid front between Bourdon tube and dial, safety window and blow-out back to allow any blast to release to the rear of gauge.

Athough there is not necessarily any great risk in the use of gauges for gases at pressure less than 25 Bar, a blow-out disc should be incorporated and the purchaser should have regard to the nature of the gas and the installation conditions and, if necessary, order a gauge of the Safety Pattern type.

Surface mounted gauges should be fitted with distance pieces of not less that 3/4" (20mm) long to allow them to be mounted away from wall or panel.



